













## PROBLEM/ISSUE ADDRESSED

Identify the Electrical and Mechanically Quality of every joint in Battery Assembly Laser welding applications is out of most importance for achieving zero-defect in Battery manufacturing, reducing their cost and provide the means for repairing and quality optimization operations

## SOLUTION

An Infrared-vision Edge System for real time Quality inference:

- Off-axis setup ensures easy installation without need coupling with Laser Machinery optics
- Supervised Machine Learning standardizes model reconfiguration
- Almost 100% accuracy classification with only 3 features limits the data
- Web-based interface enables real-time data visualization without any software installations

## WHY IT IS IMPORTANT FOR SOCIETY

- Strengthening the position of EU battery assemblers as the EU Automotive
- Contribute to the cost reduction of e-mobility & welding applications
- Introduce Industry 4.0 Quality control practices into real-production scenarios





Thanks to EIT we are able to make Quality Assessment of Laserwelded joints 100% Online & Automated for Battery Assembly applications



## **MAIN RESULTS & INSIGHTS**



100% Electrical & Mechanical Quality Assessment of laser-welded joints



Eliminate the need for offline weld inspection



Provide traceability for repair welding operations



Educate students & engineers on the welding applications for e-mobility



PROF. PANAGIOTIS STAVROPOULOS MAIN PRODUCT AIM: Enhance the laser welding of EV's



