



+CIM40-DAYCO-





#### **PROBLEM/ISSUE ADDRESSED**

When it comes to energy efficiency and sustainability electric vehicles offer advantages over traditional fossil-fueled vehicles. However, even electric vehicles are not 100 percent environmentally friendly as many of the components used are not recyclable. At the end of the vehicle's life cycle, these components end up in landfills - especially the magnets that drive them.

#### SOLUTION

The eMOTOR virtual testbed is a set of existing interconnected test rigs, powered by new sensors which measure recycled components behaviors in electric motors. The aim of this testbed is to provide the tools for redesign and evaluate an e-motor system made of recycled parts, trying to maximise their usage without compromising performance. The result is a digital platform that looks at many aspects of recycling, eco-design and performance evaluation of e-motor components along the entire value chain, focusing primarily on the magnets.

### WHY IT IS IMPORTANT FOR SOCIETY

SMEs and LEs can explore the advantages of a new eco-designed motor such as:

- Same or improved performances
- An easier future dismantling design
- Long life quality assessment evaluation
- Life Cycle Assessment (LCA) of new design





• • Thanks to EIT we had the opportunity to start a research and business project dedicated to the issues of recycling and sustainability. The developed testbed allows companies to evaluate the use of electric motors with recycled parts in their business, fostering a competitive and ecosustainability advantage.

Maurizio Griva - Innovation Manager at Concept Reply



# **MAIN RESULTS & INSIGHTS**



Evaluate recycled e-motor performance



Encourage e-motor usage with recycled parts



Redesign e-motor for sustainability



ADRIAN BABLOK Project Manager at EIT Manufacturing END-TO-END DIGITALISED TESTBEDS Cross-KIC projects AIM: CREATE A CREATIVE AND INNOVATIVE ENVIRONMENT WHERE START-UPS. SCALE-UPS. INDUSTRY PARTNERS, RESEARCHERS AND INSTITUTES COLLABORATE OPENLY

## iFishCan Intelligent monitoring of food loss and food waste for the fish canning industry

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**INESCTEC** 

#### **PROBLEM/ISSUE ADDRESSED**

The iFishCan testbed is a cognitive IIoT platform designed to improve the efficiency of the fish canning industry. It addresses small and medium-sized enterprises that want to reduce their food waste and their environmental impact.

#### **SOLUTION**

iFishCan consists of a low-cost sensor network connected through an IIoT system, which collects data in real time; an advanced AI-engine coupled to a manufacturing execution system (MES) allows predicting different process indicators.

## WHY IT IS IMPORTANT FOR SOCIETY

With the mobile testbed, companies can make better-informed decisions and optimise water and energy consumption. iFishCan can be easily adapted and scaled to different types of fisheries and products with a high customisation grade.

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Idoia Olabarrieta Paul - Senior Researcher at AZTI

# **MAIN RESULTS & INSIGHTS**



10% less food loss during production

5% - 10% less energy consumption



5% - 20% less water consumption



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#### PROBLEM/ISSUE ADDRESSED

Food loss reduction and supply chain efficiency are the focus of this digital testbed for the primary sector. A teaching factory builds the bridge between academia and industry and creates a basis for new synergy models.

## SOLUTION

The consortium, consisting of partners from the milk processing industry, worked on a robotics-based demonstrator for food processing, applying autonomous pick-and-place operations to package small production batches.

Furthermore, the testbed consists of digitised milk cooling tanks, which allows continuous monitoring. This results in better awareness of critical parameters for raw milk and less food loss.

## WHY IT IS IMPORTANT FOR SOCIETY

A teaching factory provides the framework for a two-way knowledge transfer channel in which manufacturing topics form the basis for new synergy models between academia and industry. In addition, the developed testbed enables autonomous food processing and is a pilot for milk tank monitoring. Control Thanks to EIT, we were able to provide an Industry 4.0 testbed which offers the service of the required infrastructure and knowledge for developing, testing and validating digital and advanced manufacturing solutions and IoT in a safe and cost-effective approach for companies without requiring any significant capital investment, addressing food waste loss and other environmental indicators in the food manufacturing industry.

MFVGA



Kosmas Alexopoulos - Research Engineer at LMS

# **MAIN RESULTS & INSIGHTS**



emphasis DigiWorld

10% less food loss in the primary sector

5% less manufacturing lead times



50

1 established and operating teaching factory



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#### PROBLEM/ISSUE ADDRESSED

SAIFE stands for "safety testbeds through AI for food production environment" and focuses on reducing the numbers of forklift accidents on European shopfloors.

## SOLUTION

The goal is to provide forklift drivers with real-time information about moving persons on the shopfloor in order to prevent accidents. This intelligent system works via visual sensors complemented by an AI software and tablets on the forklifts.

#### WHY IT IS IMPORTANT FOR SOCIETY

In a primary implementation, six testbeds have been installed in the food industry in real production environments across Europe. This includes also one mobile testbed to be rented out!  "Thanks to EIT, we were able to make the food industry safer in the future through the synergies of the Knowledge and Innovation Community partners."

Sebastian Bienia - System developer in the SAIFE project

# **MAIN RESULTS & INSIGHTS**



Reducing accidents with forklifts on the shopfloors



Enhancing circular economy



Less food loss and food waste



Improving supply chain efficiency and effectiveness



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