

## JANUARY 2020

440702€

Sensors selected and integrated for WAAM and LMD  
April/2020

Tool available for simulation of WAAM and LMD processes  
December/2020

Validation of sensors for WAAM and LMD  
December/2020

Monitoring and control systems integrated in PRIMA and ADDILAN machines

WAAM and LMD demonstrator parts manufactured

## CHALLENGE



Lack of monitoring and control systems in direct energy deposition technologies for Additive Manufacturing



## SOLUTION



- Develop an intelligent monitoring system
- Develop control system for obtaining stable process conditions by adapting on-line process parameters
- Develop process models for simulating the LMD and WAAM obtained



## BENEFITS



Increase the process reliability and reproducibility

## MAIN PROJECT RESULTS

SIMULATION TOOL FOR LMD AND WAAM



5 RELEVANT PUBLICATIONS ABOUT DED TECHNOLOGIES



“ thanks to EIT we were able to monitor both LMD and WAAM process and simulating them ”



### TERESA ARTAZA

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AIM: boost and spread the use of DED technologies based on (WAAM and LMD), by creating specific monitoring and control systems for assuring high quality manufacturing of large metallic parts

